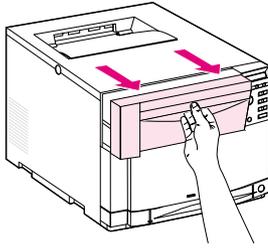
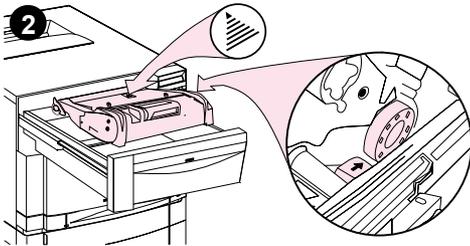


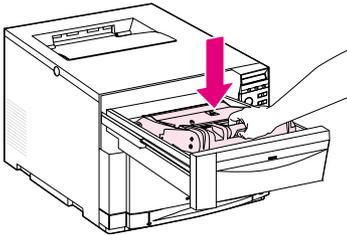
1



2



3



Replacing the imaging drum

Replace the imaging drum when the printer control panel displays:
REPLACE DRUM KIT.

- 1 Open the drum drawer and remove the used imaging drum.
- 2 Locate the new imaging drum. Align it over the drawer so that the arrow on top points to the rear of the printer, and the blue end cap on the side fits into the slot identified with the blue arrow.

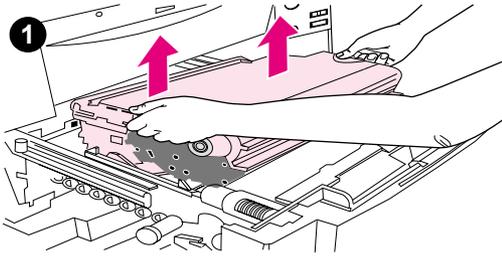
CAUTION

Avoid exposing the imaging drum to direct light. Exposure to light for more than 15 seconds can seriously damage the imaging drum.

- 3 Slide the imaging drum down into place and close the drawer.

CAUTION

If you need to ship the printer, remove the toner cartridges and imaging drum before shipping.

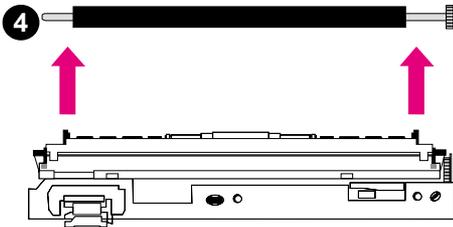
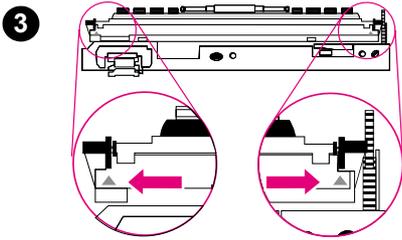
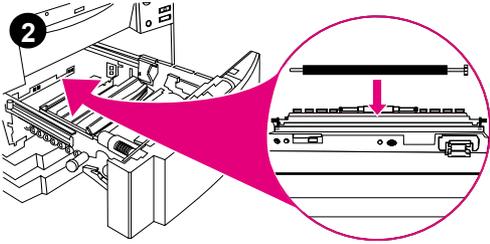


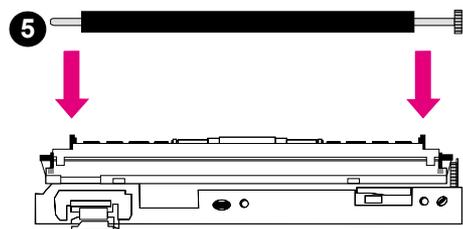
Replacing the transfer kit

Replace the transfer kit when the printer control panel displays:
TRANSFER KIT OUT REPLACE KIT.

The transfer kit consists of an intermediate transfer belt (ITB), a transfer roller, two air filters, and a hand wipe.

- 1 Open the ITB drawer. Remove the used transfer belt by pulling up on the green handles located on the sides.
- 2 Locate the transfer roller inside the printer.
- 3 To unlock the used transfer roller, gently push back and up (in a rotating motion) on the blue triangles located on the lower corners of the flap that is in front of the roller.
- 4 Remove the used transfer roller by lifting it up and then out.

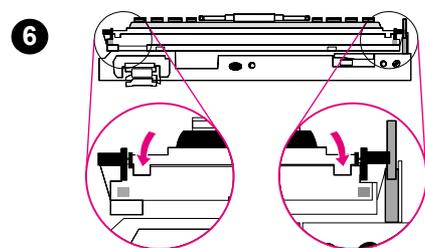




CAUTION

Avoid touching the foam portion of the roller. Oil from your fingers can affect the print quality.

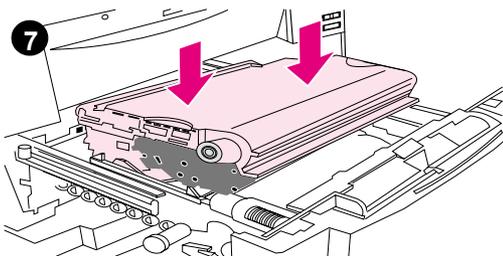
- 5 Locate the new transfer roller and place it in the notches behind the roller flap.
-



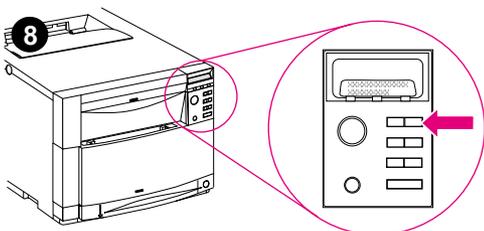
CAUTION

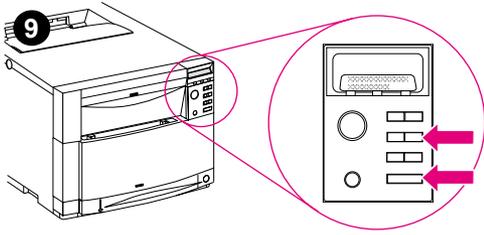
Be careful not to insert the transfer roller backwards. Doing so can damage the printer.

- 6 Snap the new transfer roller into place by pushing both ends of the roller toward the rear of the printer.
- 7 Remove the new transfer belt from the bag. Align the blue pins that are on both sides of the new transfer belt with the blue slots in the drawer. Then slide the transfer belt down into place. Close the ITB drawer.



- 8 To reset the printer for the new transfer kit, push **[MENU]** on the control panel until **RESETS MENU** appears in the control panel display.



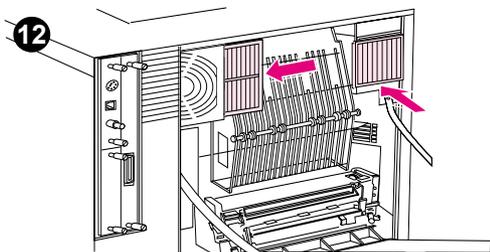
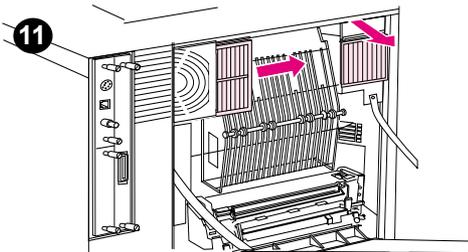
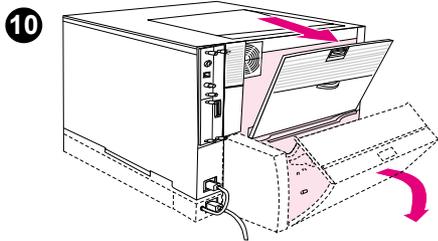


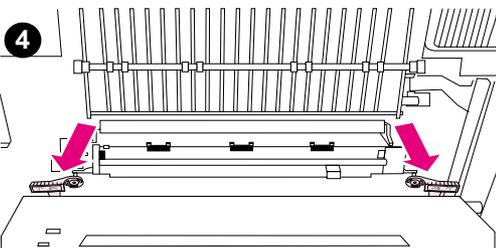
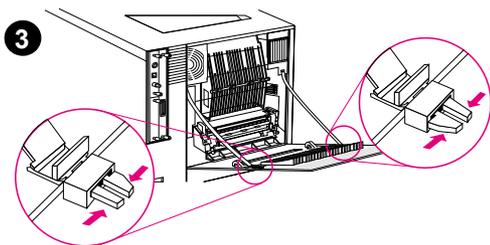
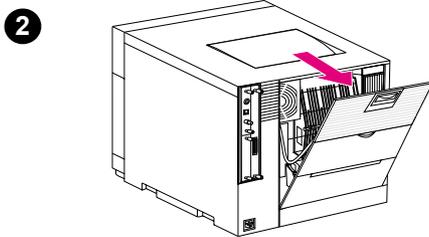
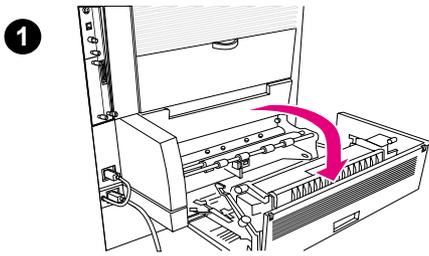
9 Press [ITEM] until TRANSFER KIT SELECT IF DONE appears in the control panel display. Then press [SELECT].

10 To replace the air filters, turn the printer off and wait 10 minutes for the fans to stop running. Unplug the power cord and open the upper rear door of the printer. If the printer has a duplex unit, open the rear cover of the duplex unit.

11 Remove the two used air filters from the rear of the printer. Then use the hand wipe to clean excess dust away from the fan areas.

12 Insert the new air filters. Close all doors, plug in the printer, and turn the printer on.





Replacing the fuser kit

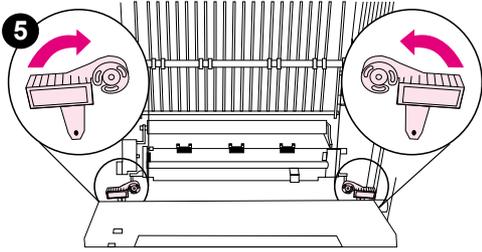
Replace the fuser kit when the printer control panel displays:
FUSER LIFE OUT REPLACE KIT.

The fuser kit contains one fuser, four paper rollers, and a hand wipe.

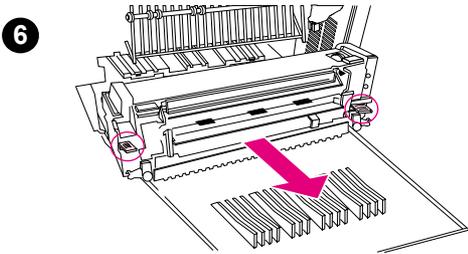
WARNING!

To prevent possible burns, be sure the power cord is unplugged and that the printer has cooled for 30 minutes.

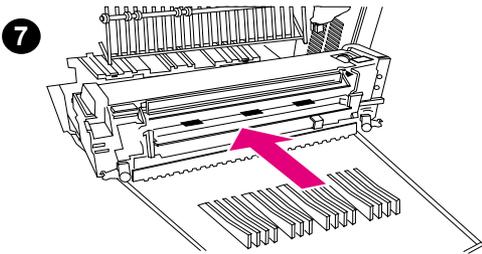
- 1 Open the upper-rear door of the duplex unit, if attached.
- 2 Open the upper-rear door of the printer.
- 3 Release the straps from the rear door by squeezing the latches on the straps where the latches connect to the rear door.
- 4 Inside the back of the printer, near the bottom, locate the two blue latches on the fuser.



5 Rotate the two blue latches upward 90 degrees.



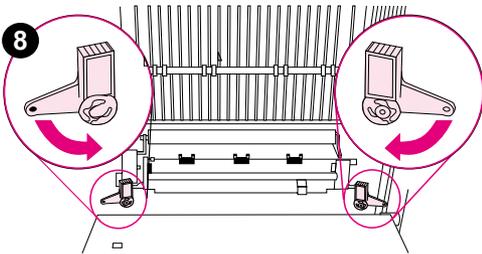
6 Grasp the finger holds on the fuser and pull the used fuser out of the printer.



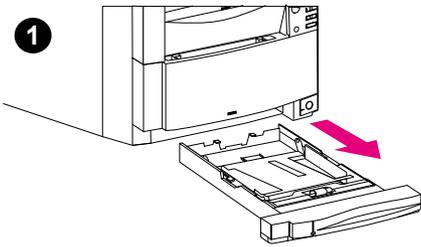
7 Remove the new fuser from the bag using the finger holds. Holding the new fuser by the finger holds, slide the fuser into the printer.

CAUTION

The blue latches will lock only if the fuser is installed.

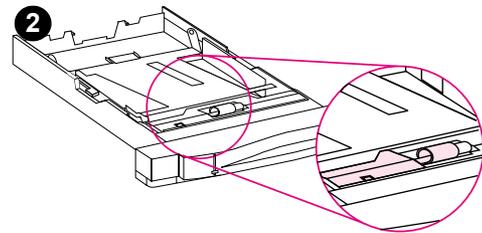


8 Lock the fuser in place by rotating the two blue latches down. Reconnect the support straps to the upper rear door.



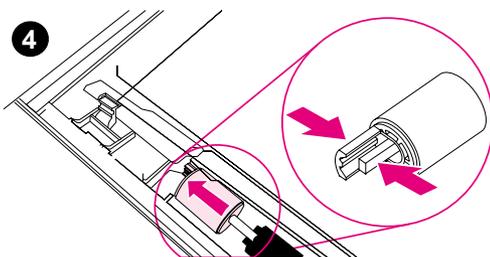
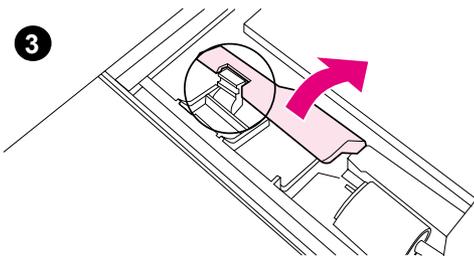
Replacing the paper rollers

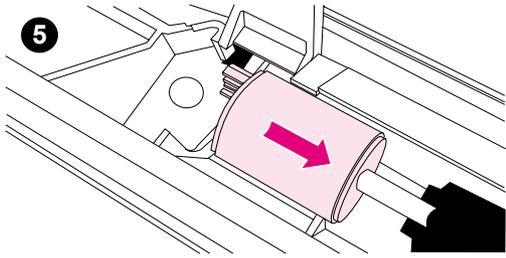
- 1 Remove Tray 2 from the front of the printer.
- 2 On Tray 2, locate the paper roller and the cover next to the roller.
- 3 Squeeze the cover release lever and open the cover.
- 4 Remove the old paper roller from Tray 2 by squeezing together the blue tabs and then sliding the roller off its spindle.



Note

The feed roller has a D-shaped hub and the separation roller has a round-shaped hub.



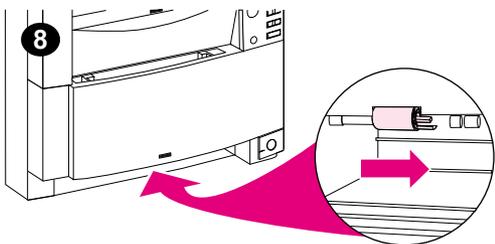
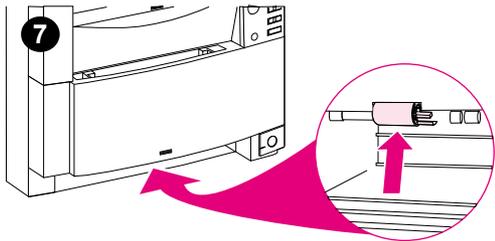
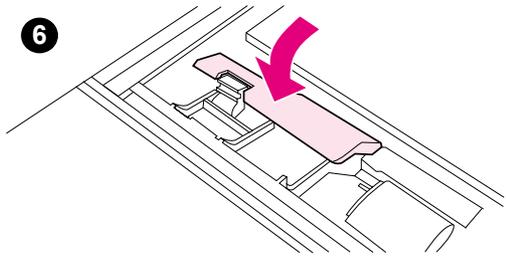


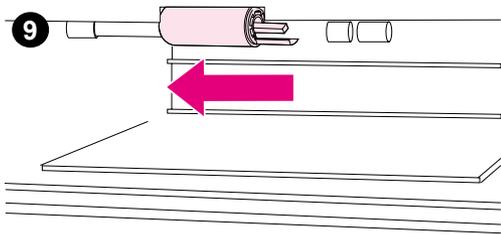
5 Install a new paper roller on Tray 2. Slide the new roller onto the spindle until the roller clicks into place.

6 Close the cover.

7 Inside the tray cavity on the printer, locate the paper roller in the top of the tray cavity.

8 Squeeze the blue tabs on the roller and remove the old paper roller from the tray cavity.



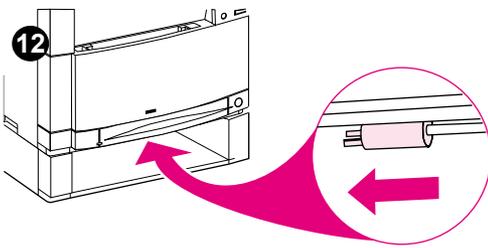
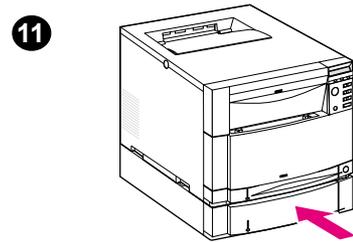
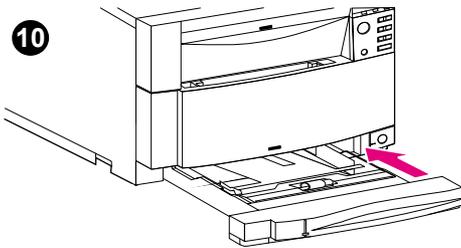


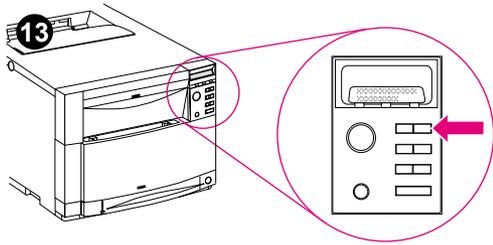
9 Install a new paper roller on the tray cavity. Slide the new roller onto the spindle until the roller clicks into place.

10 Replace Tray 2.

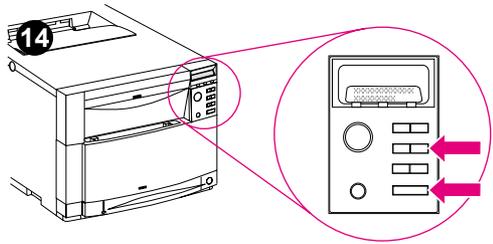
11 If you have the optional 500-sheet paper feeder (Tray 3), repeat steps 3 through 9 to replace the two paper rollers for Tray 3.

12 Remove the paper roller in the tray cavity for Tray 3 in the opposite direction from the paper roller in the other tray cavity.

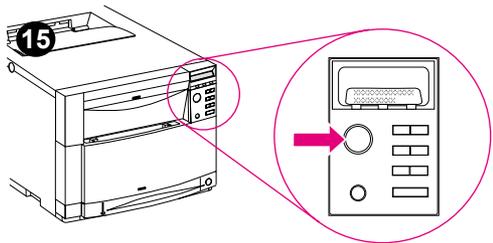




13 Turn the printer on. When the printer control panel displays **READY**, reset the printer for the new fuser kit and push **[MENU]** on the control panel until **RESET MENU** appears.



14 Press **[ITEM]** until **NEW FUSER KIT, SELECT IF DONE** appears. Then press **[SELECT]**.



15 Press **[Go]** to return the printer to **READY**.